

- 113 -

ABSTRACT

Dimples, preferably 40 to 200  $\mu\text{m}$  in average depth and 0.5 to 3 mm in diameter of circle equivalent, are formed on the peripheral surface of a cooling drum, adjacent to each other at the rims of the dimples; and fine humps (preferably, fine humps 1 to 50  $\mu\text{m}$  in height and 5 to 200  $\mu\text{m}$  in diameter of circle equivalent on the surfaces of the dimples and/or fine humps 1 to 50  $\mu\text{m}$  in height and 30 to 200  $\mu\text{m}$  in diameter of circle equivalent at the rims of the dimples), fine holes (preferably, fine holes 5  $\mu\text{m}$  or more in depth and 10 to 200  $\mu\text{m}$  in diameter of circle equivalent), or fine unevenness (preferably, fine unevenness 1 to 50  $\mu\text{m}$  in average depth and 10 to 200  $\mu\text{m}$  in diameter of circle equivalent) are formed at the rims and/or on the indented surfaces of said dimples.